

Applic. No. 10/068,727

Amdt. dated May 25, 2004

Reply to Office action of February 25, 2004

Claim Amendments

Claim 1 (currently amended): A method for the ablation of a surface on a rotating drum having an axis, which comprises:

locating a number of laser fiber exits beside one another in an AOM array having a number of AOMs corresponding to the number of laser fiber exits;

simultaneously emitting a plurality of laser beams from the laser fiber exits;

dividing up each of the laser beams into at least two partial beams after the laser beams emerge from the laser fiber exits;

modulating the partial beams independently of one another;

imaging the modulated partial laser beams on the surface of the drum with an optical system having an entry pupil;

aligning the laser fiber exits to converge in a fan shape for intersecting some of the partial beams in a vicinity of the entry pupil; and

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aligning the partial beams in a fan shape to cover at least two planes, points of incidence of the partial beams on the surface in each plane respectively lying on an axis forming an angle  $\alpha$  with the axial direction of the drum, where  $\arctan \alpha = l_x/2l_y$ :

$l_x$  being a center spacing of the points of incidence in a direction of the axes; and

$l_y$  being a center spacing of the points of incidence in a direction perpendicular to the axes; and

laser engraving the surface with the multi-spot array by moving the laser fiber exits, the AOM array, and the optical system together in an axial direction of the drum while scanning the surface with the multi-spot array in a circumferential direction of the drum.

Claim 2 (original): The method according to claim 1, wherein the surface is a film.

Claim 3 (original): The method according to claim 1, wherein the surface is a printing plate.

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Claim 4 (previously presented): The method according to claim 3, wherein the printing plate is a flexo printing plate.

Claim 5 (original): The method according to claim 1, wherein the laser fiber exits are YAG laser fiber exits.

Claim 6 (original): The method according to claim 1, which further comprises deflecting all of the partial beams in a direction of the drum such that points of incidence of the partial beams lie beside one another in a line on the surface and partly overlap adjacent points of incidence.

Claim 7 (original): The method according to claim 1, which further comprises carrying out the dividing step by applying voltage signals with at least two different frequencies to each AOM.

Claim 8 (original): The method according to claim 7, which further comprises carrying out the applying voltage signals step by applying the voltage signals to the AOM with a time offset to cause the at least two partial beams to strike the surface in a line as a result of a rotation of the drum and to partly overlap the points of incidence of the partial beams.

Claims 9-10 (cancelled)

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Claim 11 (original): The method according to claim 1, which further comprises substantially telecentrically imaging the laser fiber exits on the surface with the optical system.

Claim 12 (previously presented): The method according to claim 11, which further comprises substantially aligning the partial beams in parallel downstream of ~~an exit pupil of the~~ optical system with respect to a travel direction of the partial beams and deflecting the partial beams onto the surface.

Claim 13 (original): The method according to claim 1, wherein the partial beams have an angular spacing and each have a diameter, and which further comprises widening the diameter of the partial beams and reducing the angular spacing of the partial beams in the optical system.

Claim 14 (currently amended): A multibeam scanning device for the ablation of a surface on a drum by laser engraving with a multi-spot array, the drum being rotatable about an axis of rotation, the device comprising:

a number of laser fiber exits disposed beside one another;

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an AOM array having a number of AOMs corresponding to said number of said laser fiber exits, said AOM array connected to said laser fiber exits, said AOMs receiving laser beams emerging from said laser fiber exits, said AOM array dividing up each of the laser beams into at least two partial beams each modulated independently of one another and having points of incidence;

an optical system for imaging said laser fiber exits at the surface on the drum, said optical system having an entry pupil and being disposed downstream of said AOM array with respect to a travel direction of the laser beams;

said laser fiber exits aligned to converge in a fan shape for having some of the partial beams intersect in a vicinity of said entry pupil; and

said laser fiber exits, said AOM array, and said optical system forming a multi-spot array and being moveable together in a direction of the axis of rotation of the drum while the surface is scanned by said AOM array in a circumferential direction of the drum;

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the points of incidence of all of the partial beams lying beside one another in a line on the surface and partly overlapping adjacent points of incidence;

the partial beams covering at least two planes; and

the points of incidence on the surface in each plane respectively lying on an axis forming an angle  $\alpha$  with the axis of rotation of the drum, where  $\arctan \alpha = lx/2ly$ :

$lx$  being a center spacing of the points of incidence in a direction of the axes; and

$ly$  being a center spacing of the points of incidence in a direction perpendicular to the axes.

Claim 15 (cancelled)

Claim 16 (original): The multibeam scanning device according to claim 14, including voltage signal devices connected to said AOMs and applying voltage signals having at least two different frequencies to each of said AOMs to divide up the laser beams into the at least two partial beams.

Claims 17-18 (cancelled)

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Claim 19 (previously presented): The multi-beam scanning device according to claim 14, wherein the partial beams downstream of said optical system with respect to a travel direction of the partial beams are aligned substantially parallel to one another.

Claim 20 (previously presented): The multibeam scanning device according to claim 14, wherein said AOM array is disposed between said laser fiber exits and said entry pupil.

Claim 21 (currently amended): ~~The multibeam scanning device according to claim 14, wherein:~~

A multibeam scanning device for the ablation of a surface on a drum by laser engraving with a multi-spot array, the drum being rotatable about an axis of rotation, the device comprising:

a number of laser fiber exits disposed beside one another;

an AOM array having a number of AOMs corresponding to said number of said laser fiber exits, said AOM array connected to said laser fiber exits, said AOMs receiving laser beams emerging from said laser fiber exits, said AOMs having

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converters and an alignment of said converters corresponding to an alignment of convergent ones of the laser beams, said AOM array dividing up each of the laser beams into at least two partial beams each modulated independently of one another;

an optical system for imaging said laser fiber exits at the surface on the drum, said optical system having an entry pupil and being disposed downstream of said AOM array with respect to a travel direction of the laser beams;

said laser fiber exits aligned to converge in a fan shape for having some of the partial beams intersect in a vicinity of said entry pupil; and

said laser fiber exits, said AOM array, and said optical system forming a multi-spot array and being moveable together in a direction of the axis of rotation of the drum while the surface is scanned by said AOM array in a circumferential direction of the drum

~~said AOMs have converters; and~~

~~an alignment of said converters corresponds to an alignment of convergent ones of the laser beams.~~



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Claim 22 (original): The multibeam scanning device according to claim 14, wherein said optical system images said laser fiber exits substantially telecentrically on the surface.

Claim 23 (previously presented): The multibeam scanning device according to claim 14, wherein:

the partial beams have an angular spacing and each have a diameter; and

said optical system has a beam expander widening the diameter of the partial beams while reducing the angular spacing of the partial beams.

Claim 24 (original): The multibeam scanning device according to claim 14, wherein said laser fiber exits are YAG laser fiber exits.

Claim 25 (cancelled)